

# ABSTRACT

According to the present invention, a foamed injection molded article of excellent mechanical properties and small surface roughness is obtained by injection-molding a resin composition in which a polyacetal copolymer resin with a crystallization time of 5 minutes or more is impregnated with a fluid in a supercritical state as a foaming agent by use of a mold made of a material having a thermal conductivity of 5 W/m·K or less in at least a part of a surface on a cavity side.